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Comparisons of Four Alternative Powerplant Types for Future General Aviation Aircraft

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ABSTRACT

Recently completed NASA-sponsored conceptual studies have culminated in the identification of promising new technologies for future spark ignition, diesel, rotary, and turbine engines. This paper reports the results of a NASA in-house preliminary assessment study that compares these four powerplant types in several general aviation applications. The evaluation consisted of installing each powerplant type in "rubberized" aircraft which are sized to accomplish fixed missions. The primary evaluation criteria include projected aircraft cost, total ownership cost, and mission fuel.

INTRODUCTION

Four recent NASA-sponsored conceptual studies have identified several promising engine technologies applicable to the general aviation field. Advanced light-weight diesels (ref. 1), stratified-charge rotaries (ref. 2), inexpensive gas turbines (ref. 3-7), and spark-ignited reciprocating engines (ref. 8) were defined and then compared individually to current-technology reciprocating engines for several general aviation applications. Each study concluded that major improvements were possible. But because only a few applications were considered in each study, and the mission definitions varied from one study to the others, it is difficult to compare these alternative powerplant types with each other on a consistent basis. The results presented herein address that issue and are based principally on engine characteristics supplied by the competing engine companies. NASA assumptions were used only when required information was otherwise unavailable.

The results presented in this paper are preliminary in the sense that NASA has not yet attempted to resolve seemingly inconsistent or controversial assumptions, particularly in the level of technology advancement represented. The contractors assumed different levels of technology within engine types, thus, defining comparable technology and relative risk between engine types is further complicated. No attempt is made to define the inter-engine relative technology levels at this time. The results, then, represent only the first phase in a continuing assessment process. As time progresses, further definition of the improvements and risks involved in each engine type will require re-evaluation of the engine assumptions. In fact, this study was undertaken primarily to generate parametric sensitivity data to facilitate later modifications--either by NASA or others--under differing scenarios. Hence, at this stage, no conclusions are offered concerning the relative attractiveness of the competing engine types. Though overall trends are sometimes apparent, the engine ranking is subject to considerable shifting due to the preliminary nature of the engine performance, weight, and cost assumptions.

The engines were evaluated for eleven fixed-wing and two rotary-wing applications. This evaluation consisted of installing each engine type in a "rubberized" aircraft which is sized to accomplish each fixed mission. Three

figures of merit were used to compare engine performance: aircraft acquisition cost, mission fuel, and five-year total ownership cost (TOC). TOC is based on 500 hr/year utilization and is defined in Table 1.

SYMBOLS

acquisition cost, 1977 \$
brake specific fuel consumption, $1b/HP-hr$
cooling drag, % aircraft drag
engine cost, 1977 \$/HP
fuel cost, 1977 \$/gal.
lift-to-drag ratio
maintenance cost, \$/flight-hr
original equipment manufacturer
time between overhaul, flight-hr
shaft horsepower, HP
spark ignited reciprocating engine
engine weight, 1b/HP
mission fuel weight, lb

ANALYSIS

Engine Technology Levels

Three terms will be used to differentiate different versions within each engine type: current, advanced and very advanced technology. Current technology is defined as circa 1980 production engines, except for the diesel and rotary where no aircraft production engines are available (prototypes were used instead). Since no relative technology level assessment has been completed between engine types, the terms advanced and very advanced technology define relative technology levels within particular engine types, but do not necessarily represent comparable technology levels between types. Aggressive research programs would be required to enable production versions of these engines by the early 1990's.

Engine Design Assumptions

Spark-Ignited Reciprocating Engines - The engine design features for the Spark-Ignited Reciprocating (SIR) engine (ref. 8) are defined in figure 1. The current technology version serves as the baseline engine from which the improvements of all of the other engines are measured. This current technology engine is naturally aspirated below 10,000 foot cruise altitude and turbocharged above 10,000 foot. The advanced and very advanced versions are both turbocompounded. Since a turbocharger is necessary to achieve superior performance, no naturally-aspirated version was considered.

The current and advanced SIR engines use a homogeneous charge of aviation gasoline while the very advanced version uses a stratified-charge, which provides multifuel capability. This capability becomes increasingly important as aviation gasoline becomes scarcer and more expensive.

The cooling drag penalty for the current technology SIR was assumed to increase the aircraft drag by 10 percent. Reference 9 indicates cooling drag to be 5-20 percent of aircraft drag. A 50 percent reduction in SIR cooling drag is predicted in reference 10 due to better cooling techniques and better nacelle-cooling system integration. This 50 percent reduction was assumed for the advanced technology version, while a 65 percent reduction was assumed for the very advanced version relative to a current SIR.

Rotary Engines - The engine design features for future rotary engines (ref. 2) are shown in figure 2. The major emphasis of the rotary study was directed at an advanced technology version, though a lower-level effort did postulate a more advanced version, herein labeled very advanced. Both versions used a stratified-charged fuel injection system that provides multifuel capability. The advanced version is supercharged, while the very advanced version is pressure compounded. Both versions require a turbocharger to achieve high performance and both are liquid cooled. The advanced version is assumed to have 65 percent less cooling drag than a current SIR, while the very advanced version is assumed to have negligible cooling drag.

One of the design features of the very advanced rotary is the retracting apex seal. This retracting seal allows higher engine RPM without excessive seal wear. Higher RPM permits higher airflows and thus higher horsepower from the same size engine.

<u>Diesel Engine</u> - The engine design features for the lightweight diesel (ref. $\overline{1}$) are shown in figure 3. Both the advanced version and the very advanced version are two-stroke radial designs having the same cooling requirements as comparable technology SIR versions.

One of the unique design features of these diesels is the independent turbocharger loop. Along with the turbocharger compressor and turbine, a burner is also provided with the necessary ducting to allow the airflow to bypass the diesel and thereby permit the turbocharger to act as an independent auxiliary power unit. While this feature adds cost and complexity to the engine, it also offers some significant design improvements. This independent loop permits the turbocharger to provide auxiliary power while on the ground without the necessity of starting the entire powerplant. Many of the starting problems (hot, cold, and restart) associated with diesel engines are eliminated by first starting the turbocharger loop to preheat the air. Since high diesel compression ratios are normally required only for acceptable starting performance, the independent turbocharger loop allows the engine to be designed for much lower compression ratios. The lower compression ratio results in lower stresses and lighter recip-related component weights.

The turbocharger is a key component in the diesel design. It is required to operate well beyond current turbocharger capability. With the high turbocharger pressure ratio, the engine exhaust air does not contain sufficient

energy to power the turbocharger above 17,000 foot cruise altitudes. To eliminate excessive thrust lapse at high altitudes it is necessary to burn fuel in the turbocharger loop to add additional energy to the turbine inlet air. A corresponding BSFC penalty was charged to the engine as shown in figure 4.

Turbine Engines - The engine design features for the inexpensive gas turbine are shown in figure 5. The turbine engines used in the present study are representative of those proposed by the General Aviation Turbine Engine (GATE) contractors (refs. 4-7). These studies addressed only one level of technology, herein termed advanced technology, with the major effort aimed at engine cost reduction, while still achieving some performance improvement. The turbine engine is assumed to take advantage of the 40 percent cost reduction projected for GATE low-cost manufacturing techniques with another 25 percent cost reduction predicted for large production rates (around 10,000 engines/year per manufacturer).

An additional cost reduction method considered in the GATE studies was the common-core engine family. The core engine has a single-stage, 9:1 pressure ratio centrifugal compressor driven by a single-stage radial turbine. As the horsepower requirements increase a single-stage axial compressor, a single-stage axial turbine as well as an identical set of gearbox components are added to obtain a 12:1 pressure ratio machine with about 70 percent higher horsepower.

Only one level of technology is presented for the turbine engine. Though a more advanced version can be configured, its relationship to the low-cost GATE theme is difficult to determine. An expensive turbine engine could be cost prohibitive in light general aviation airplanes.

Installation Penalties

Engine installation penalties are shown in Table 2. The SIR and rotary engines are assumed to obtain the air conditioning and pressurization requirements from the turbocharger and no penalty was assessed to the engine. The diesel, with its high turbocharger design pressure ratio, did not have sufficient energy in the engine exhaust gas to supply the air conditioning and pressurization requirements for the entire flight regime, thus a 4 percent horsepower penalty was charged to the diesel. The turbine engine installation penalties are assessed differently from its positive displacement counterparts. While the power requirements for the alternator, fuel pump and oil pump are similar, the turboprop air conditioning and cabin pressurization requirements are not obtained from a turbocharger or as a horsepower penalty from the shaft. Instead, the turbine engine meets these requirements using compressor discharge air which causes significant BSFC penalties. This pressurization requirement need not take this form; instead, an auxiliary shaft-driven compressor or midstage bleed could be utilized to reduce the BSFC penalty markedly. However, it is assumed herein that compressor discharge bleed will be used to satisify the air conditioning and pressurization requirements (1 to 11/2 1b/min/pass compressor discharged bleed was assumed).

Engine Performance Assumptions

BSFC Assumptions - Projected cruise BSFC for each engine type, along with the corresponding percent improvement relative to their current technology versions are shown in figure 6, for 350 thermodynamic SHP at sea level static standard conditions. A 20 percent BSFC improvement over current state-of-theart is projected for the advanced turboprop. This improvement is primarily due to improved component efficiencies and more efficient thermodynamic cycle (made possible by material improvements and lower cooling requirements). The BSFC for the advanced SIR is projected to improve 20 percent as a result of higher design brake mean effective pressure (BMEP), more efficient combustion, and turbocompounding. A further 5 percent BSFC improvement is projected for the very advanced version due to charge stratification. A 20 and 30 percent BSFC improvement is projected for the advanced and very advanced rotary engines. In the advanced version, this improvement is due to better combustion (stratified charge), higher BMEP and apex seal improvements. The BSFC improvements for the very advanced version are a result of the above with the additional advantage of pressure compounding. The advanced diesel's 8 percent improvement is a result of more efficient combustion and reduced friction losses, while the 20 percent improvement projected for the very advanced version is a result of the added benefits of higher BMEP and reduced cooling losses. The diesel BSFC accounts for fuel burned in the turbocharger loop at high altitudes. 17,000 feet this fuel burning is not necessary and the diesel BSFC is lower (figure 4). The assumed effects of engine size on BSFC are shown in figure 7 as a function of rated power (for turbine engines this is assumed to be identical to "thermodynamic horsepower", that is, maximum deliverable power without gearbox or any other limitations). All positive displacement engines are assumed to follow the same BSFC trends with horsepower. The turboprop BSFC is much more sensitive to size effects than positive displacement engines in this horsepower range due to limitations on end wall clearances and manufacturing tolerances, and the dominance of the boundry layer in the flow path. Turboprop BSFC is also dependent on speed and altitude. The turboprop BSFC curve is regressed through the BSFC points used in the study as calculated at each aircraft cruise condition (using a NASA in-house thermodynamic design point code which accounts for speed, altitude and size effects). The break in the turboprop curve at 300 horsepower is due to a change from a 9:1 overall pressure ratio below 300 horsepower to 12:1 above in accordance with the common core concept referred to earlier.

Engine Weight Assumptions - Engine installed specific weight comparisons are shown in figure 8. The already lightweight turboprop is predicted to improve a relatively modest 20 percent due mainly to reduced airflow (higher specific power) resulting from higher cycle temperatures. The use of higher compressor and turbine loadings which permit fewer stages also contributes to lower weight. The 17 and 30 percent projected weight reductions for the advanced and very advanced SIR are due to turbocompounding, higher BMEP and lighter materials (titanium parts). The 10 and 40 percent weight reduction predicted for the advanced and very advanced rotary engines, respectively, are the result of higher BMEP, turbosupercharging, higher RPM and pressure compounding. Composite materials are also being considered for the very advanced rotary. The large 35 and 45 percent weight reductions for the advanced and very advanced diesel are a result of turbosupercharging, higher RPM, lighter materials, higher BMEP and elimination of the scavenging blower.

Current technology turboprops have significantly lower specific weights than their positive displacement counterparts. However, with the large weight reductions projected for the rotary and diesel engines, the turboprop weight advantage is drastically reduced. The effect of engine size on specific weight is shown in figure 9. These curves are based on existing weight trends for all engine types except the diesel. The diesel sizing effects were supplied by the authors of reference 1.

Engine Cost Assumptions - Although engine original equipment manufacturer (OEM) cost estimates were provided to NASA by the contractors, they were essentially rough estimates based on controversial assumptions. To avoid the appearance of accuracy where none exists, none of their projected engine costs were utilized herein. Instead, as shown in figure 10, each engine was assumed to cost \$40/SHP (above 250 SHP) except the naturally-aspirated current technology SIR which was set at \$30/SHP. Higher costs were assumed for smaller engine sizes in conformance with existing cost trends. Interestingly, most of the contractors' estimates were in the neighborhood of \$40/SHP including those for the turboprop (which represents a 65 percent decrease due to advanced manufacturing techniques and larger production rates). Different cost assumptions can be handled through the use of sensitivity coefficients presented in appendix A where examples are also provided.

Engine TBO and Maintenance Cost Assumptions - Time between overhaul (TBO) and engine maintenance cost assumptions are shown in figures 11 and 12, respectively. Since turbine engines have historically had longer TBO and lower maintenance cost than positive displacement engines, the majority of the GATE contractors did not specifically investigate possible improvements in these areas. The diesel contractor did investigate and project improvements in TBO and maintenance cost. The rotary contractor did not supply TBO and maintenance information (except for the TBO of the advanced version); NASA arbitrarily assumed it to have the same requirements as the diesel. Thus, when comparing the projected TBO and maintenance cost of the advanced turbine engines to the advanced diesel and rotary engines, the tubroprop advantage is significantly lower than comparing actual TBO and maintenance cost of current turbine engines to current positive displacement engines.

Several other engine assumptions are shown in Table 3. The diesel, rotary, and SIR engines have nominal critical altitudes of 17,000, 20,000, and 21,000 feet respectively. The diesel and the SIR are assumed to cruise at 70 percent maximum rated power, while the rotary cruises at 75 percent power. Gas turbines are assumed to cruise at 2140°F (typcial GATE value). Engines which do not have multifuel capability were assumed to use aviation gasoline at \$1.10/gallon (\$1977) while engines having multifuel capability were assumed to use Jet A fuel at \$1.00/gallon. For the fixed wing missions, an 87 percent propeller efficiency was assumed with SIR and diesel engines, while slightly higher propeller efficiencies were assumed with rotary and turbine engines due to less engine vibration.

Aircraft and Missions

A plot of design cruise altitude and speed for the 13 missions is given in figure 13. Each mission is assigned a number for labeling purposes. These

missions are further defined in Table 4. Two groups of aircraft are presented: (1) Current--resembling today's aircraft and missions, but slightly better airframe technology, and (2) Futuristic--similar to Malcolm Harned's speculation (ref. 11) with 15 percent reduction in aircraft empty weight, 15 percent reduction in aircraft zero-lift drag, engines submerged in the fuselage, higher wing loading and aspect ratios, full-span Fowler flaps, and higher cruise speeds and altitudes.

The current altitude limit shown in figure 13 is the approximate limit imposed on current positive displacement engines due to turbocharging capability. Projected improvements in turbocharging technology will raise this limit. The high altitude missions 7 and 11 were included specifically to investigate possible shifts in ranking due to (1) the critical altitude assumptions for the positive displacement engines and (2) the lapse rate and cabin pressurization losses of the turboprop.

RESULTS

Figures 14-16 present trend curves for the fixed-wing missions and are used to illustrate the major results. More specific information for each mission is presented along with sensitivity information in appendix A. These results were obtained using the General Aviation Synthesis Program (GASP) described in reference 12.

The missions in these figures are grouped in order of increasing cruise altitude and, within each altitude group, in order of increasing cruise speed. The projected fuel savings for the 25,000 foot altitude missions are 25-35 percent for the advanced technology versions and 35-50 percent for the very advanced versions (figure 14). About 5 percent lower fuel savings occur for the 10,000 foot altitude missions. This is a consequence of selecting a naturally-aspirated SIR (with its 7 percent better BSFC) for the lower altitude baseline but a turbocharged SIR for the higher altitudes while assuming that all future engines would require the turbocharger to meet engine weight and BSFC projections even at low altitudes.

Except for the turboprop, not much sensitivity is shown in the results to mission definition. This reflects the moderate differences in BSFC and engine weight among engine types as displayed in figures 7 and 9. Due to its lightness, the turboprop competes relatively well at 25,000 feet, but for the lower and slower missions (1, 2, 3, 5), it does not, because its efficiency drops for small sizes and power loading is low. Overall, the advanced positive-displacement engines compete so closely with each other that no clear-cut ranking is apparent. Even for the very advanced versions, which show more spread, the differences displayed could easily shift with differing (but equally plausible) assumptions. The very advanced rotary is shown to be the most fuel efficient type due to its low weight, low BSFC, zero cooling drag, and high cruise power rating (75 percent). However, it is also judged to entail the most technological risk and is probably further into the future than other types.

The relative shift in the diesel's position between the 25,000 foot mission and the lower altitude missions stems from a necessity to burn supplementary fuel (figure 4) in the turbocharger loop above the 17,000 foot critical altitude to prevent a serious power lapse. Finally, it should be noted that the fuel savings are shown in terms of fuel weight rather than fuel cost. The actual cost savings are about 15 percent greater due to the fuel density and price advantage of Jet A and diesel fuel compared to aviation gasoline. The turboprop and diesel already utilize the lower grade fuels while the rotary and SIR types currently do not (both advanced rotary versions plus the very advanced SIR would too, but not the advanced SIR).

Aircraft acquisition cost reduction potential is shown in figure 15. Very little cost reduction potential is shown for the 10,000 foot cruise altitude missions because the higher engine cost necessary for the turbocharged advanced engine (a 25 percent cost reduction was assumed for the non-turbocharged SIR base) offsets the structural cost savings brought about by lower engine and fuel weights. The higher altitude missions, with a turbocharged base, show a substantial acquisition cost reduction for the advanced technology engines. This indicates that less expensive, naturally-aspirated versions of these engines might offer substantial cost reduction potential for the low altitude mission, provided large BSFC and engine weight penalties do not occur.

The turboprop suffers a downward shift in relative ranking going from the 10,000 to the 25,000 foot missions. This is a result of the turboprop lapse rate and pressurization requirements necessitating larger sea level horsepower. This higher horsepower requirement incurs both engine cost and weight penalties to the airplane.

Five-year Total Ownership Cost (TOC) reduction potential is shown in figure 16 Ten to 35 percent improvements are shown for the lower altitudes and 20-45 percent gains at the high altitudes. For this criterion, the turboprop's ranking improves considerably due to its low maintenance cost. While the spread in ranking is fairly broad, with the rotary still on top and the SIR at the bottom, the overall interpretation is that all of these alternatives offer substantial improvement potential and, therefore, all should be retained as competitive candidates.

The maximum rated horsepower forecasted for the 10,000, 16,000, and 25,000 foot cruise altitude missions are shown in figure 17. The range covered by these missions was 100-500 horsepower/engine. For the positive displacement engine, the very advanced rotary required the least horsepower due to its high cruise power rating (75 percent), zero cooling drag, light weight, and high propeller efficiency. The turboprop with zero cooling drag, lightest weight, and higher propeller efficiency would be expected to have the lower horsepower requirements. At the 10,000 foot cruise altitude mission, this is the case; however, at the higher altitudes, the turboprop lapse rate results in high sea level power ratings. Also note that as the cruise speed is increased at a given altitude, the turboprop relative horsepower is slightly reduced. This is due to forward velocity effects as well as a secondary effect from favorable engine sizing effects. Missions 7 and 11, which are not shown in this figure, have horsepower requirements between 450 and 1000 horsepower, with the turboprop requiring significantly more horsepower than its positive displacement counterparts.

The effect of the futuristic airframes, defined earlier, is to reduce the drag and power loading of the airplane. For a constant mission this somewhat lessens the importance of potential powerplant improvements. In this study, however, the futuristic airframes were combined with futuristic missions (having higher cruise altitudes and speeds). The higher cruise altitudes and high wing loadings produce higher L/D, thus decreasing the power loading, however, the higher cruise speeds increase the power loading. Thus the combination of futuristic aircraft and missions resulted in only minor differences in power loading and projected aircraft improvements.

Figure 18 shows the percent improvement in the three figures of merit for the two helicopter missions. The results are similar to the fixed-wing missions. The turboshaft fuel reduction potential is considerably lower than the other engine types, but the acquisition and maintenance cost advantages are sufficient to make it competitive to the other engine types on a vehicle acquisition cost or TOC basis.

High Altitude Missions

Cruising altitudes as high as 30,000 to 45,000 feet have been suggested for some future general aviation airplanes. While this is a controversial issue, missions 7 and 11 were, nevertheless, included to explore the ramifications of such extreme altitudes on powerplant selection. Current production turbocharged SIR engines are not normally capable of flying these high altitude missions due to turbocharger limitations. However, it is felt that an opportunity may exist to substantially improve turbocharger technology and thereby permit operation at higher cruise altitudes. If so, then advanced positive displacement engines would have the advantage of avoiding the high power laspe suffered by turboprops, provided the complexity and penalties associated with high altitude turbochargers (yet to be determined) do not overshadow the laspe rate advantage. As altitude increases, lower atmospheric pressure requires higher turbocharger pressure ratios to achieve the same manifold air density, thus the same horsepower. The diesel and rotary, with their high pressure ratios required for turbosupercharging are more susceptible to having insufficient exhaust gas energy to power the turbocharger than the SIR. In fact, above 17,000 feet, the proposed diesel must supply supplementary energy by burning fuel in the turbocharger loop combustor. Therefore, the very advanced SIR was chosen to compare with the advanced turboprop to determine the effect of high altitudes on powerplant selection.

Another issue is the increasingly more difficult provision for cabin pressurization at higher altitudes. Piston engine advocates argue that this requirement penalizes the turboprop more than the piston engines since turbochargers can supply cabin air at negligible penalty. While this is true at low altitudes, it is not clear it will remain so at higher altitudes due to insufficient exhaust energy to power the turbocharger. Also, cabin pressurization for turboprops need not take the form of compressor discharge bleed; an auxiliary low-pressure shaft-driven compressor or midstage bleed could be used to reduce the turboprop penalty markedly. Nevertheless, it is assumed herein that compressor discharge bleed would be used to pressurize turboprop aircraft and that no penalty for pressurization would be incurred by the SIR.

The results of varying the cruise altitude with these assumptions are displayed in figure 19. These results are for mission 11, an 8-place executive twin with a nominal 45,000 foot cruise altitude. Similar results were obtained for mission 7, a 6-place high performance single. The solid SIR curve represents a SIR engine with an ideal turbocharger—one capable of providing 70 percent engine rated power regardless of altitude and without any weight or BSFC penalties. The projected airplane performance improves continuously with higher cruise altitude, reflecting better aircraft L/D (wing loading was not optimized for maximum L/D as altitude varied). The dashed SIR curve represents a SIR engine using a turbocharger with a critical altitude of 21,000 feet. (The laspe rate above this critical altitude was provided by the contractor.) This engine is able to provide 70 percent power to about 35,000 feet, and then decreases to 56 percent at 45,000 feet.

The turboprop powered airplane performance is not only affected by improving L/D, but also by the turboprop power lapse and cabin pressurization penalty. The power lapse must be offset by an increase in engine size—the improving BSFC associated with the larger engine is offset by the accompaning weight and cost penalties. As can be seen in the figure, the idealized SIR is about 10 percent better than the turboprop in terms of fuel and TOC and, about 25 percent better in terms of acquisition cost at 45,000 feet. The 21,000 foot critical altitude SIR is comparable to the turboprop in terms of fuel and TOC but has about a 20 percent advantage in acquisition cost. Up to about 35,000 feet, the turboprop is superior. At higher altitudes, the SIR may be better if very high critical altitudes can be successfully achieved without significant penalties.

Sensitivity To Engine Parameters

The preceding comparisons were based on preliminary engine performance calculations which incorporated speculative technology levels, inconsistent assumptions between multiple contractors, etc. Hence, the specific comparisons between engine types are subject to modification as more credible engine data becomes available in the future. An extensive body of parametric variations is presented in appendix A so that the preceding results may be corrected for variations in BSFC, engine weight, O.E.M engine cost, engine maintenance cost, cooling drag and fuel cost. To illustrate the relative importance of each engine assumption, graphical examples are given in figures 20-22, which show the effect of varying the BSFC, engine weight, O.E.M. engine cost and engine maintenance cost on projected TOC and mission fuel. These examples are for mission 10, a 6-place business twin. Figure 20 shows the effect that varying the engine BSFC has on TOC and mission fuel. Similarly, figure 21 shows the effect of varying engine weight. Both BSFC and engine weight can be predicted with reasonable accuracy. A 10 percent engine weight variation, for any one engine type, causes its projected improvements to shift only slightly with respect to the other engine types, while a 10 percent BSFC change causes significant shifting in the relative engine ranking. The nominal values assumed previously are denoted with symbols on each line.

The effects of variations in engine 0.E.M. cost and engine maintenance cost on aircraft TOC is shown in figure 22. The maintenance cost shown here includes overhaul cost reserves. A 10 percent variation in engine 0.E.M. cost for one engine type does not cause significant shifting in engine ranking while a 10 percent variation on maintenance cost will produce some relative shifting between engine types. Engine 0.E.M. and maintenance costs for these advanced engines cannot be predicted with any degree of accuracy at this time.

Large variations in these parameters for any engine are possible and can cause significant shifting in relative engine ranking.

Sensitivity to Mission Parameters

The effects of cruise speed, cruise range and aircraft utilization on projected aircraft improvements for mission 10 are shown in figures 23-25. In these figures, the very advanced technology versions of each positive displacement engine are compared with each other and with the advanced turboprop as well.

As cruise speed is increased, all engine types show increasing relative improvement in all three figures of merit (figure 23). Though <u>actual</u> fuel burned, acquisition cost and TOC worsen with speed for all advanced engine types, the current technology SIR engine, which they are compared against, worsens at a faster rate. As the speed increases the higher aircraft power loading offers the lighter, more efficient engines more potential for improvement. The turboprop with the lowest specific weight, favorable performance scaling trends, and forward velocity effects has a significantly larger rate of improvement than the other engine types. In this particular case, the turboprop-powered aircraft would appear at least comparable to all the very advanced positive displacement engines in all three figures of merit if the cruise speed were raised above 350 knots.

The effect of cruise range on the three figures of merit is shown in figure 24. All engine types produced slightly greater improvements as range increased, however, no significant shift in engine ranking occurred over a wide band of cruise range. Hence, for the short missions flown by general aviation, range is not an improtant parameter in choosing an alternative powerplant.

The effect of aircraft utilization on TOC is shown in figure 25. Some shifting in relative ranking occurs below 500 hours/year utilization due to the effect of acquisition cost. Above 500 hours/year operating cost becomes more important and the utilization has little effect on the choice of an alternative powerplant.

CONCLUDING REMARKS

This study has compared four proposed alternative engine types for future general aviation. Each of these engines offers substantial aircraft efficiency and economic improvements in terms of aircraft total ownership cost, acquisition cost and mission fuel. The rotary appears very promising due to its very low weight, BSFC and cooling drag. However, its advantages could easily be lost if it cannot achieve these goals--especially since differences in engine cost and technology risk were not taken into account. The diesel offers large advantages due to its good BSFC and relatively light weight, but the present design suffers large BSFC penalties at high altitudes. The turboprop, despite poor BSFC, is competitive due to its low weight, zero cooling drag, and low maintenance cost, especially for missions with high cruise speeds, but this competitiveness depends on meeting the forecasted large engine cost reductions. The SIR has similar performance to the diesel, but loses economic competitiveness due to its large maintenance cost. Maintenance cost forecasting is difficult, and projections may differ greatly from the actual cost. The presented sensitivity data permits comparison of engine types using different assumptions from the nominal ones used in this report and also permits evaluation of the benefit of incremental changes in engine parameters.

To compare these alternative powerplants globally involves considerations of many more characteristics than the three figures of merit presented herein. Engine vibration, emission, noise, reliability and other factors must all be taken into account. With the relative closeness of the projected improvements and the uncertainty of engine assumptions, it is premature to draw firm conclusions regarding the relative attractiveness of the alternative engines.

APPENDIX A

ENGINE PARAMETER SENSITIVITIES

One of the primary purposes of this study was to present sensitivity information to adjust the foregoing results for changes in the assumed engine characteristics. Sensitivity coefficients for total ownership cost, acquisition cost, and mission fuel with changes in cruise BSFC, installed engine specific weight, specific O.E.M. engine cost, fuel cost, and cooling drag are given in the bottom halves of Tables Al-Al3. The base values of the three figures of merit as well as the assumed engine parameters are given in the top halves of the Tables.

To illustrate the use of this sensitivity data and as a check on its accuracy, consider the problem of estimating potential aircraft improvements due to very advanced technology given the improvements for advanced technology. To do this for mission 10, we note from Table AlO that the baseline improvements for the advanced SIR, for example, are:

mission fuel, W_f - 30.6% A/C acquisition cost, AC - 7.8% total ownership cost, TOC - 19.8%

These improvements stem from the following engine assumptions (Table 7):

specific fuel consumption, SFC - 0.361 1b/hp-hr specific fuel weight, We - 1.42 1b/hp specific engine cost, Ce - 40.0 \$/hp (OEM) engine maintenance cost, MC - 16.57 \$/f1-hr engine cooling drag, CD - 5.0 fuel cost, Cf - 1.1 \$/gal

For the very advanced SIR, the engine assumptions are (Table 7):

SFC .334 1b/hp-hr 1.20 We 1b/hp Ce 40.0 \$/hp (OEM) MC 15.56 \$/f1-hr CD 3.5 C_f 1.0 \$/qal

Using these values plus the sensitivity data in the lower portion of Table AlO yields the estimated aircraft improvements for a very advanced SIR:

$$\%\Delta W_{f} = \frac{\partial W_{f}}{\partial SFC} (\overline{SFC} - SFC) + \frac{\partial W_{f}}{\partial W_{e}} (\overline{W_{e}} - W_{e}) + \frac{\partial W_{f}}{\partial CD} (\overline{CD} - CD)$$

$$= 30.6 + 214 (.361 - .334) + 6.5 (1.42 - 1.20) + 0.73 (5.0 - 3.5)$$

$$= 38.9 \qquad \text{(Actual value is 39.2, from Table Al4)}$$

$$\% \triangle AC = \frac{\partial AC}{\partial SFC} (\overline{SFC} - SFC) + \frac{\partial AC}{\partial W_e} (\overline{W_e} - W_e) + \frac{\partial AC}{\partial C_e} (\overline{C_e} - C_e) + \frac{\partial AC}{\partial CD} (\overline{CD} - CD)$$

$$= 7.8 + 29 (.361 - .334) + 4.6 (1.42 - 1.20) + 0.39 (40.0 - 40.0) + 0.25 (5.0 - 3.5)$$

$$= 10.0 \quad (Actual value is 10.8)$$

$$\%\Delta TOC = \frac{3TOC}{3SFC} (\overline{SFC} - SFC) + \frac{3TOC}{3We} (\overline{W_e} - W_e) + \frac{3TOC}{3Ce} (\overline{C_e} - C_e) + \frac{3TOC}{3MC} (\overline{MC} - MC)$$

$$+ \frac{3TOC}{3C_f} (\overline{C_f} - C_f) + \frac{3TOC}{3CD} (\overline{CD} - CD)$$

$$= 19.8 + 76 (.361 - .334) + 5.21 (1.42 - 1.20) + 0.33 (40.0 - 40.0) + 0.82 (16.57 - 15.56)$$

$$+ 107 (.183 - .149) + 0.48 (5.0 - 3.5)$$

= 28.2 (Actual value is 26.1)

In the above, bars over values denote baseline values and the cost of fuel is converted to a \$/lb basis by dividing by the fuel density (i.e., for AV gas, $C_f = 1.10/6.0 = 0.183$ \$/lb and for Jet A, $C_f = 1.0/6.7 - 0.149$ \$/lb).

Results for the SIR, diesel, and rotary are displayed in Table A14 and indicate good agreement between estimated and actual values.

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TABLE I. - TOTAL OWNERSHIP COST (TOC) ASSUMPTIONS 5 YEAR PERIOD OF OWNERSHIP

TOC = ACQUISITION COST + OPERATING COST + INTEREST-RESALE VALUE

WHERE:

Acquisition Cost is the total retail price of the aircraft

Operating Cost is based on 500 hr/yr utilization and includes fuel, oil, inspection and maintenance, overhaul reserve, insurance, storage and FAA tax

Interest is based on a 5 year loan with a 20% down payment and a 10% interest rate

Resale Value is assumed to be 70% of acquisition cost

TABLE 2. - ACCESSORY POWER REQUIREMENTS

ENGINE TYPE	ALTERNATOR REQUIREMENTS	FUEL PUMP REQUIREMENTS	OIL PUMP REQUIREMENTS	A/C & PRESSURIZATION REQUIREMENTS
SIR	3.7 HP	1.4 HP	0.5 HP	0
Rotary	3.7 HP	1.4 HP	0.5 HP	0
Diesel	5.0 HP	3.5 HP	0.5 HP	10 HP
Turboprop	5.0 HP for St	ngle 8.0 HP for Twin		1.0 - 1.5 lb/min/pass Compressor Discharge Air

Note: Requirements are quoted for a complete aircraft and are based on a 350 horsepower design. For all engine types except the turboprop, these requirements are linearly scaled with engine size. The turboprop requirements are assumed fixed.

TABLE 3. - ENGINE ASSUMPTIONS

ENGINE TYPE(a)	NOMINAL CRITICAL ALTITUDE FT	CRUISE POWER SETTING % POWER/RIT (°F)	OVERHAUL COST (b)	COOLING DRAG % A/C DRAG (AIRPLANES ONLY)	FUEL, TYPE/COST (\$/GAL)	PROPELLER EFFICIENCY
S.I. Recip Current (Baseline) - Nat. Aspirated Turbocharged Advanced Very Advanced	0 18 000 21 000 21 000	70 -	0.43	10 10 5.0 3.5	AvGas/1.10 AvGas/1.10 AvGas/1.10 Jet A/1.00	0.87
Diesel Advanced Very Advanced	17 000 17 000	70 70	0.43 0.43	5.0 3.5	Jet A/1.00 Jet A/1.00	0.87 0.87
Rotary Advanced Very Advanced	20 000 20 000	75 75	0.43 0.43	3.5 0	Jet A/1.00 Jet A/1.00	0.88 0.88
Turbine Engines Advanced		2140 ^(c)	0.376	0	Jet A/1.00	0.89

⁽a) All advanced positive displacement engines are turbocharged.

⁽b) Fraction of initial list price (0.E.M. cost + 0.6).

 $^{{}^{(}c)}_{\text{Typical GATE rotor inlet temperature.}}$

TABLE 4. - MISSION ASSUMPTIONS

Mission	Airplane	Payload (Incl. Pilot), lb	AR	Altitude, Ft	Speed, Kts	Range, N. Miles	T.O.** Distance, ft	W/S, 1b/ft ²
1	Single 2-PL Trainer	455	8	10000	110	500	1100	10
2	Single 4-PL Utility	800	8	10000	130	600	1600	20
3	Single 4-PL Utility*	800	12	16000	160	800	1600	35
4	Single 4-PL Utility*	800	12	25000	210	1400	1600	40
5	Single 6-PL Utility	1200	8	10000	180	600	1800	25
6	Single 6-PL Hi-Perf	1200	8	25000	250	1000	2200	35
7	Single 6-PL Hi-Perf*	1200	12	40000	340	1600	2400	45
8	Twin 4-PL Light*	800	10	25000	300	1400	1600	45
9	Twin 6-PL Medium	1200	8	10000	230	1100	1700	30
10	Twin 6-PL Business*	1200	10	25000	270	1600	2200	50
11	Twin 8-PL Executive*	1600	10	45000	380	1700	2500	60
12	Single 4-PL Helicopter	800		2000	110	300	6000***	
13	Twin 6-PL Helicopter	1200		2000	130	500	10000***	

^{*} Futuristic Aircraft & Missions Empty Weight Reduced by 15% Zero Lift Drag Reduced by 15% Engines Located Inside Fuselage Full Span Fowler Flaps

^{**}Over a 35 Foot Obstacle Fuselage Pressure Maintained at 8000 Ft. Alt.

^{***}Hover Ceiling Out of Ground Effect

TABLE A1. - SENSITIVITY FOR MISSION 1, A 2-PLACE TRAINER

 $W_L = 455 \text{ lb H} = 10000 \text{ ft V} = 110 \text{ kts} R = 500 \text{ N.M. W/S} = 10 \text{ lb/ft}^2$

					7
1980 Recip	TOC* =\$50000	AC* =\$24000	$W_{f}^* = 1901b$	SHP* = 137	
	<u> </u>				

	RENEEL	TS REL. TO 198	BO RECIP.			BASELINE A	SSUMPTIONS	
	%∆TOC	%∆AC	%∆Wf	SHP	SFC	We	Ce	MC
Adv. S.I. Recip	8.9	- 5.3	22.6	124	.365	1.86	46.45	3.62
Very Adv. S. I. Recip	18.2	0.8	32.6	117	.339	1.57	46.62	3.40
Adv. Rotary	18.3	4.4	24.7	107	.386	1.50	46.57	3.07
Very Adv. Rotary	33.1	13.2	42.6	96	.336	1.00	46.70	1.95
Adv. Diesel	17.6	- 2.2	24.7	121	.365	1.62	47.26	2.77
•	26.0	2.6	37.9	115	.326	1.45	47.60	2.31
Very Adv. Diesel Adv. Turboprop		to small to m	·	-				

SENSITIVITY COEFFICIENTS (% & PER A)

	&TOC &SFC	<u>δτος</u> δ₩e	<u>δτος</u> .	<u>8000</u>	§TOC &Cf	8CD	SAC SSFC	δAC δW _e	δAC δCe	&AC &CD	δ₩ _f &SFC	δ₩ _f δNe	PCD PHE
S.I.	98.	8.4	0.47	5.0	148.	0.53	41.	11.3	0.90	0.60	236.	7.1	0.77
Rotary	97.	6.4	0.33	4.9	129.	0.57	33.	9.5	0.81	0.59	195.	5.0	0.75
Diesel	89.	7.1	0.35	4.9	137.	0.60	37.	10.8	0.87	0.60	214.	4.2	0,70
Turboprop												·	•-

TOC - Total Ownership Cost, \$
AC - Acquisition Cost, \$
Wf - Weight of Fuel, 1b
Cf - Fuel Cost, \$/1b
CD - Cooling Drag; %A/C Drag

TABLE A2. - SENSITIVITY FOR MISSION 2, A 4-PLACE UTILITY

W₁ = 800 1b

H = 10000 ft

V = 130 kts

R = 600 N.M.

 $W/S = 20 \text{ lb/ft}^2$

1980	Recip	TOC* = \$76000	AC* = \$41000	W _f * = 270 1b	SHP* = 200

	BENEFI	TS REL. TO 198	BO RECIP.			BASELINE A	SSUMPTIONS	
	%∆T0C	%∆AC	%∆Wf	SHP	SFC	We	Ce	MC
Adv. S.I. Recip	6.9	-5.1	20.4	185	.363	1.59	43.23	5.44
Very Adv. S. I. Recip	14.2	-1.6	28.9	178	.337	1.35	43.52	5.23
Adv. Rotary	14.3	0.4	20.0	164	.384	1.37	44.36	4.54
Very Adv. Rotary	26.3	5.9	35.6	152	.334	0.914	44.88	3.01
Adv. Diesel	14.7	-3.9	21.1	183	.363	1.45	43.37	4.05
Very Adv. Diesel	21.1	-1.1	31.9	177	.324	1.31	43.60	3.46
Adv. Turboprop	23.2	3.1	7.4	140	.525	.798	45.53	1.92

SENSITIVITY COEFFICIENTS (% A PER A)

	&TOC &SFC	<u>δΤΟC</u> δWe	<u>გтос</u> გс _е	<u>3078</u> 3MC	&TOC &Cf	900 700	&AC &SFC	<u>δAC</u> δW _e	δAC δC _e	&AC &CD	&Wf &SFC	¿₩f ¿₩e	₽CD ₽MŁ
S.I.	82.	5.8	0.45	3.3	144.	0.60	23.	7.7	0.78	0.43	233.	5.8	0.87
Rotary	73.	4.7	0.33	3.3	132.	0.48	20.	7.1	0.72	0.40	205.	4.7	0.68
Diesel	77.	5.0	0.34	3.3	137.	0.50	31.	7.1	0.77	0.40	218.	5.5	0.77
Turboprop	66.	5.1	0.29	3.3	172.		20.	7.0	0.61		206.	7.6	

TOC - Total Ownership Cost, \$
AC - Acquisition Cost, \$
Wf - Weight of Fuel, 1b
Cf - Fuel Cost, \$/1b
CD - Cooling Drag; %A/C Drag

TABLE A3. - SENSITIVITY FOR MISSION 3, A 4-PLACE UTILITY

 $W_L = 800 \text{ lb}$

H = 16000 ft

V = 160 kts

R = 800 N.M.

 $W/S = 35 \text{ lb/ft}^2$

1980	Recip	TOC* = \$85000	AC* = \$44000	W _f * = 323 1b	SHP* = 211
1.500					

	BENEFI	TS REL. TO 198	O RECIP.		BASELINE ASSUMPTIONS				
•	%∆TOC	%△AC	%∆Wf	SHP	SFC	We	Ce	MC	
Adv. S.I. Recip	18.4	5.3	26.2	193	.363	1.58	42.92	5.69	
Very Adv. S. I. Recip	24.3	7.6	33.4	187	.336	1.33	43.13	5.50	
Adv. Rotary	24.5	9.2	25.6	173	.384	1.36	43.89	4.75	
Very Adv. Rotary	34.6	12.9	39.0	162	.334	.901	44.32	3.19	
Adv. Diesel	25.3	5.9	26.9	192	.363	1.44	42.94	4.23	
Very Adv. Diesel	30.8	7.9	36.2	186	.323	1.31	43.24	3.63	
Adv. Turboprop	27.7	4.9	6.8	171	.554	723	43.89	2.33	

SENSITIVITY COEFFICIENTS (% & PER A)

	&TOC &SFC	8T0C 8₩e	δTOC δCe	<u>\$TOC</u> &MC	&TOC &Cf	\$TOC \$CD	&AC &SFC	δAC δWe	&AC_ &Ce	&AC &CD	δ₩ _F δSFC	δ₩ _f	∳M£ ÅCD
S.I.	74.	3.1	0.45	2.9	132.	0.51	21.	3.8	0.78	0.39	214.	3.8	0.67
Rotary	67.	2.2	0.33	2.9	123.	0.42	18.	3.3	0.72	0.37	194.	3.7	0.64
Diesel	69.	2.6	0.34	3.0	127.	0.39	18.	3.7	0.77	0.36	203.	3.7	0,.67
Turboprop	71.	2.4		2.9	169.		31.	3.4	0.61		214.	2.9	

TOC - Total Ownership Cost, \$
AC - Acquisition Cost, \$
Wf - Weight of Fuel, lo
Cf - Fuel Cost, \$/lb
CD - Cooling Drag; %A/C Drag

TABLE A4. - SENSITIVITY FOR MISSION 4, 4-PLACE UTILITY

 $W/S = 40 \text{ lb/ft}^2$ W_ = 800 1b H = 25000 ftR = 1400 N.M.V = 210 kts

			·		
1980	Recip	TOC* = \$137000	AC* = \$70000	W _f * = 723 1b	SHP* = 365

	BENEFI	BENEFITS REL. TO 1980 RECIP.			BASELINE ASSUMPTIONS				
	%∆T0C	%∆ac	%∆Wf	SHP	SFC	We	Ce	MC	
Adv. S.I. Recip	22.3	10.3	28.4	325	.359	1.39	40.00	9.88	
Very Adv. S. I. Recip	29.3	14.1	36.4	310	.333	1.17	40.00	9.38	
Adv. Rotary	30.4	15.5	27.9	289	.380	1.18	40.00	7.54	
Very Adv. Rotary	41.4	21.3	42.0	266	.331	.797	40.00	5.03	
Adv. Diesel	30.2	11.5	27.1	322	.370	1.22	40.00	6.85	
Very Adv. Diesel	36.3	14.8	37.1	309	.331	1.11	40.00	5.84	
Adv. Turboprop	34.3	5.8	25.9	339	.456	.590	40.00	4.71	

SENSITIVITY COEFFICIENTS (% & PER A)

	&TOC &SFC	<u>δΤΟC</u> δWe	<u>გтос</u> გс _е	8T0C 8MC	<u>\$TOC</u> &Cf	&TOC &CD	&AC &SFC	δAC δW _e	δAC δC _e	& AC & CD	&W _f &SFC	δ₩ _f δ₩ _e	å₩f åCD
S.I. Recip	91.	4.8	0.45	1.8	136.	0.67	44.	6.5	0.83	0.58	212.	4.3	0.73
Rotary	76.	2.7	0.31	1.8	123.	0.47	35.	4.7	0.75	0.42	191.	4.1	0.73
Diesel	85.	3.8	0.34	1.8	129.	0.55	42.	5.4	0.80	0.52	208.	3.8	0.73
Turboprop	74.	6.1	0.39	1.8	143.		44.	11.3	0.89		192.	6.1	

TOC - Total Ownership Cost, \$
AC - Acquisition Cost, \$
Wf - Weight of Fuel, lb
Cf - Fuel Cost, \$/lb
CD - Cooling Drag; %A/C Drag

TABLE A5. - SENSITIVITY FOR MISSION 5, A 6-PLACE UTILITY

W₁ = 1200 1b

H = 10000 ft

V = 180 kts

R = 600 N.M.

 $W/S = 25 \text{ lb/ft}^2$

1980	Recip	TOC* = \$136000	AC* = \$84000	W _f * = 339 1b	SHP* = 342

	BENEFI	BENEFITS REL. TO 1980 RECIP.			BASELINE ASSUMPTIONS				
	%∆T0C	%△AC	%∆Wf	SHP	SFC	W _P	Ce	MC_	
Adv. S.I. Recip	8.2	-2.4	21.2	312	.360	1.40	40.00	9.44	
Very Adv. S. I. Recip	16.0	1.6	30.7	297	.333	1.18	40.00	8.93	
Adv. Rotary	17.4	3.6	22.1	274	.381	1.20	40.00	7.15	
Very Adv. Rotary	29.0	9.3	38.1	250	.331	.808	40.00	4.73	
Adv. Diesel	17.4	-0.2	23.0	306	.359	1.25	40.00	6.53	
Very Adv. Diesel	23.6	2.5	33.9	294	.320	1.13	40.00	5.56	
Adv. Turboprop	26.2	7.4	12.7	231	.496	.608	40.99	3.11	

SENSITIVITY COEFFICIENTS (% & PER A)

	&TOC &SFC	&TOC &We	<u>გтос</u> გсе	<u>\$T0C</u>	&TOC &Cf	\$TOC \$CD	&AC &SFC	δAC δW _e	δAC δCe	&AC &CD	&W _f &SFC	δ₩ _f	9CD 9M€
S.I. Recip	80.	7.8	0.42	1.8	137.	0.57	21.	9.6	0.67	0.47	224.	7.8 .	0.80
Rotary	70.	6.1	0.31	1.8	124.	0.47	17.	7.5	0.60	0.31	200.	5.4	0.80
Diesel	75.	6.4	0.32	1.8	131.	0.47	18.	8.8	0.65	0.33	214.	7.0	0.80
Turboprop	63.	5.6	0.26	1.8	155		36.	8.0	0.52		205.	7.2	

TOC - Total Ownership Cost, \$
AC - Acquisition Cost, \$
Wf - Weight of Fuel, 1b
Cf - Fuel Cost, \$/1b
CD - Cooling Drag; %A/C Drag

SFC - Specific Fuel Consumption, 1b/HP-Hr

We - Engine Weight, 1b/HP
Ce - Engine Cost, \$/HP
MC - Engine Maintenance Cost, \$/Flight Hr

TABLE A6. - SENSITIVITY FOR MISSION 6, A 6-PLACE HI-PERFORMANCE

W_L = 1200 1b

H = 28000 ft

V = 250 kts

R = 1000 N.M.

 $W/S = 35 \text{ lb/ft}^2$

1980	Recip	TOC* = \$248000	AC* = \$152000	W _f * = 737 1b	SHP* = 579
L					

DENEET.	TS DEL TO 198	RO RECIP.		BASELINE ASSUMPTIONS				
	%∆AC _	%∆Wf	SHP	SFC	We	Ce	MC	
	12 8	32.3	493	.354	1.39	40.00	15.90	
\		41.5	462	.328	1.16	40.00	14.76	
1		35.0	420	.376	1.03	40.00	10.96	
1		49.1	378	.328	.926	40.00	7.15	
1			468	.366	1.01	40.00	9.97	
		}	446	.327	.704	40.00	8.44	
1		į		.526	.549	40.00	7.20	
	BENEFI %△TOC 24.3 32.2 35.3 45.7 34.9 40.5 38.6	%△TOC %△AC 24.3 12.8 32.2 18.2 35.3 21.2 45.7 27.5 34.9 18.2 40.5 21.3	24.3 12.8 32.3 32.2 18.2 41.5 35.3 21.2 35.0 45.7 27.5 49.1 34.9 18.2 34.3 40.5 21.3 44.0	%△TOC %△AC %△Wf SHP 24.3 12.8 32.3 493 32.2 18.2 41.5 462 35.3 21.2 35.0 420 45.7 27.5 49.1 378 34.9 18.2 34.3 468 40.5 21.3 44.0 446	%△TOC %△AC %△Wf SHP SFC 24.3 12.8 32.3 493 .354 32.2 18.2 41.5 462 .328 35.3 21.2 35.0 420 .376 45.7 27.5 49.1 378 .328 34.9 18.2 34.3 468 .366 40.5 21.3 44.0 446 .327	%\timestate No. No. <t< td=""><td>%△TOC %△AC %△Mf SHP SFC We Ce 24.3 12.8 32.3 493 .354 1.39 40.00 32.2 18.2 41.5 462 .328 1.16 40.00 35.3 21.2 35.0 420 .376 1.03 40.00 45.7 27.5 49.1 378 .328 .926 40.00 34.9 18.2 34.3 468 .366 1.01 40.00 40.5 21.3 44.0 446 .327 .704 40.00</td></t<>	%△TOC %△AC %△Mf SHP SFC We Ce 24.3 12.8 32.3 493 .354 1.39 40.00 32.2 18.2 41.5 462 .328 1.16 40.00 35.3 21.2 35.0 420 .376 1.03 40.00 45.7 27.5 49.1 378 .328 .926 40.00 34.9 18.2 34.3 468 .366 1.01 40.00 40.5 21.3 44.0 446 .327 .704 40.00	

SENSITIVITY COEFFICIENTS (% & PER A)

STOC SSFC	<u>δTOC</u> δ₩e	δΤΟC δCe	<u>800</u> 800	&TOC &Cf	&TOC &CD	&AC &SFC	<u>δAC</u> δW _e	δAC δCe	&AC &CD	&Wf &SFC	δ₩ _f δW _e	8CD €CD
			1.0	116.	0.67	38.	12.6	0.59	0.53	203.	8.7	0.80
ł						29.	9.5	0.51	0.41	173.	6.1	0.65
1						34.	10.8	0.56	0.47	191	7.0	0, 67
		_				34.				187.	11.4	
	83. 67. 74.	83. 10.0 67. 6.8 74. 7.6	83. 10.0 0.36 67. 6.8 0.25 74. 7.6 0.26	83. 10.0 0.36 1.0 67. 6.8 0.25 1.0 74. 7.6 0.26 1.0	83. 10.0 0.36 1.0 116. 67. 6.8 0.25 1.0 101. 74. 7.6 0.26 1.0 108.	83. 10.0 0.36 1.0 116. 0.67 67. 6.8 0.25 1.0 101. 0.45 74. 7.6 0.26 1.0 108. 0.47	83. 10.0 0.36 1.0 116. 0.67 38. 67. 6.8 0.25 1.0 101. 0.45 29. 74. 7.6 0.26 1.0 108. 0.47 34.	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	83. 10.0 0.36 1.0 116. 0.67 38. 12.6 0.59 67. 6.8 0.25 1.0 101. 0.45 29. 9.5 0.51 74. 7.6 0.26 1.0 108. 0.47 34. 10.8 0.56	83. 10.0 0.36 1.0 116. 0.67 38. 12.6 0.59 0.53 67. 6.8 0.25 1.0 101. 0.45 29. 9.5 0.51 0.41 74. 7.6 0.26 1.0 108. 0.47 34. 10.8 0.56 0.47	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	83. 10.0 0.36 1.0 116. 0.67 38. 12.6 0.59 0.53 203. 8.7 67. 6.8 0.25 1.0 101. 0.45 29. 9.5 0.51 0.41 173. 6.1 74. 7.6 0.26 1.0 108. 0.47 34. 10.8 0.56 0.47 191 7.0

TOC - Total Ownership Cost, \$
AC - Acquisition Cost, \$
Wf - Weight of Fuel, 1b
Cf - Fuel Cost, \$/1b
CD - Cooling Drag; %A/C Drag

TABLE A7. - SENSITIVITY FOR MISSION 7*, A 6 PLACE HI-PERF

 $W_{L} = 1400 \text{ lb}$

H = 40000 ft

V = 340 kts

R = 1600 N.M.

 $W/S = 45 \text{ lb/ft}^2$

•				
ADVANCED TURBOPROP	TOC* = \$188000	AC* = \$168000	We* = 572 1b	SHP* = 827
ADVANCED TURBURKUR	100 \$100000	710		

	DENEET	TS REL. TO	ADV. TP			BASELINE /	ASSUMPTIONS	3
	% ATOC	% AAC	% AW f	SHP	SFC	We	Ce	MC
Very Advanced S.I. Recip With Idealized	6.9	21.0	8.6	486	0.327	1.16	40.00	15.66
Turbocharger Very Advanced S.I. Recip With 21 000 Ft Critical	1.2	17.3	6.8	552	0.327	1.16	40.00	17.35
Turbocharger Advanced Turboprop	0	0	0	827	0.386	0.464	40.00	12.91

SENSITIVITY COEFFICIENTS (% & PER A)

	<u>8T0C</u>	6T0C	δΤΟC	<u>δΤΟC</u>	δTOC	<u>8TOC</u>	δAC	δAC	δAC	<u>8AC</u>	δ₩ _f	δ₩ _f	δ₩ _f
	8SFC	6We	δC _e	δMC	δC _f	6CD	δSFC	δ₩e	δC _e	6CD	δSFC	δ₩ _e	δCD
S.I. Recip** Turboprop	1 02 95	10.4	0.50	1.3	157 154	0.82	38 45	11.3	0.63 0.94	0.64	341 311	14.4 18.0	1.12

TOC - Total Ownership Cost, \$
AC - Acquisition Cost, \$
Wf - Weight of Fuel, 1b
Cf - Fuel Cost, \$/1b
CD - Cooling Drag; % A/C Drag

^{*}Advanced Turboprop Baseline Engine.

^{**}Based on Very Advanced S.I.R. with Idealized Turbocharger.

TABLE A8. - SENSITIVITY FOR MISSION 8, A 4-PLACE LIGHT TWIN

W_L = 800 1b

H = 25000 ft

V = 300 kts

R = 1400 N.M.

 $W/S = 45 \text{ lb/ft}^2$

					
1980	Recip	TOC* = \$264000	AC* = \$179000	Wf* = 896 1b	SHP* = 308
1 300	Necip	100 \$204000	7.0 \$1.7000	M1 030 12	5
1				· · · · · · · · · · · · · · · · · · ·	

	BENEFI	TS REL. TO 198	30 RECIP.		BASELINE ASSUMPTIONS				
	%∆TOC	%△AC	%∆Wf	SHP	SFC	We	<u>Ce</u>	MC	
Adv. S.I. Recip	22.8	10.5	31.6	265	.361	1.44	40.00	15.68	
Very Adv. S. I. Recip	29.9	14.4	40.0	250	.335	1.21	40.00	14.68	
Adv. Rotary	29.9	14.7	32.3	233	.381	1.26	40.85	12.30	
Very Adv. Rotary	40.6	20.3	47.1	209	.333	.849	40.00	8.06	
Adv. Diesel	28.9	11.2	29.9	263	.372	1.32	40.00	11.20	
Very Adv. Diesel	35.1	14.6	40.5	249	.333	1.20	40.00	9.42	
Adv. Turboprop	33.2	8.8	26.7	261	.459	.601	40.00	7.05	

SENSITIVITY COEFFICIENTS (% & PER A)

	§T0C §SFC	<u>δTOC</u> δWe	<u>გтос</u> გс _е	8T0C 8MC	&T0C &Cf	\$00 \$00	&AC &SFC	δAC δW _e	δAC δC _e	&AC &CD	&Wf &SFC	δ₩ _f δ₩e	δWf δCD
S.I. Recip	83.	7.0	0.38	0.93	117.	0.54	35.	7.8	0.53	0.34	203.	5.7	0.74
Rotary	70.	5.2	0.25	0.97	103.	0.40	30.	6.5	0.47	0.31	182.	5.2	0.71
Diesel	75.	5.7	0.27	0.96	109.	0.42	35.	8.0	0.51	0.34	200.	7.4	0.71
Turboprop	74.	7.6	0.32	0.97	129.		52.	10.7	0.56		207.	8.4	

TOC - Total Ownership Cost, \$
AC - Acquisition Cost, \$
Wf - Weight of Fuel, 1b
Cf - Fuel Cost, \$/1b
CD - Cooling Drag; %A/C Drag

TABLE A9. - SENSITIVITY FOR MISSION 9, A 6-PLACE MEDIUM TWIN

 $W/S = 30 \text{ lb/ft}^2$ R = 1100 N.M. V = 230 kts $W_L = 1200 \text{ 1b}$ H = 10000 ft

 $W_f^* = 1324 \text{ 1b}$ SHP* = 493AC* = \$253000 TOC* = \$375000 1 980 Recip

	RENEEL	TS REL. TO 19	BO RECIP.			BASELINE A	SSUMPTIONS	
	%∆TOC	%∆AC	%∆Wf	SHP	SFC	We	<u>Ce</u>	MC
Adv. S.I. Recip	9.7	- 1.1	23.6	450	.356	1.38	40.00	28.64
Very Adv. S. I. Recip	19.3	4.7	34.7	419	.329	1.16	40.00	26.45
Adv. Rotary	21.9	6.8	26.5	384	.377	1.07	40.00	20.04
Very Adv. Rotary	34.6	13.8	43.6	345	.329	.726	40.00	13.05
•	23.9	5.5	29.2	415	.356	1.07	40.00	17.68
Adv. Diesel	30.8	9.3	40.7	393	.317	.991	40.00	14.86
Very Adv. Diesel Adv. Turboprop	36.1	15.0	27.7	282	.455	.627	40.00	7.67

SENSITIVITY COEFFICIENTS (% & PER A)

	\$TOC \$SFC	&TOC &We	<u>გтос</u> გс _е	<u>800</u> 800	&TOC &Cf	STOC SCD	&AC &SFC	δAC δW _e	δAC δCe	&AC &CD	¿₩ _f ¿SFC	δW _f δW _e	δVf δCD
		12.2	0.45	0.67	132.	0.76	57.	12.6	0.66	0.58	240.	14.8	0.91
S.I. Recip	106.	9.7	0.43	0.67	115.	0.57	47.	11.7	0.59	0.51	211.	11.0	0.79
Rotary	89.		0.34	0.66	121.	0.52	51.	9.8	0.63	0.42	228.	8.7	0,.70
Diesel Turboprop	98.	8.1 7.6	0.33	0.57	128.		82.	10.2	0.53		220.	8.9	·

TOC - Total Ownership Cost, \$
AC - Acquisition Cost, \$
Wf - Weight of Fuel, 1b
Cf - Fuel Cost, \$/1b
CD - Cooling Drag; %A/C Drag

TABLE A10. - SENSITIVITY FOR MISSION 10, A 6-PLACE BUSINESS TWIN

W_L = 1200 1b

H = 25000 ft

V = 270 kts

R = 1600 N.M.

 $W/S = 50 \text{ lb/ft}^2$

1980	Recip	TOC* = \$311000	AC* = \$233000	W _f * = 1214 1b	SHP* = 323
1.2					

	BENEFI	TS REL. TO 19	BO RECIP.			BASELINE A	SSUMPTIONS	
	%∆TOC	%∆AC	%∆₩f	SHP	SFC	We	Ce	MC
Adv. S.I. Recip	19.8	7.8	30.6	278	.361	1.42	40.00	16.57
Very Adv. S. I. Recip	26.1	10.8	39.2	263	.334	1.20	40.00	15.56
Adv. Rotary	26.3	11.4	30.7	246	.381	1.24	40.22	12.87
Very Adv. Rotary	35.6	15.4	45.6	221	.332	.839	41.51	8.48
Adv. Diesel	25.5	8.4	29.2	276	.371	1.30	40.00	11.77
Very Adv. Diesel	30.9	11.4	39.7	262	.332	1.18	40.00	9.92
Adv. Turboprop	28.0	6.1	23.1	289	.471	.601	40.00	7.89

SENSITIVITY COEFFICIENTS (% A PER A)

	&TOC &SFC	&TOC &We	გтос გсе	870C 8MC	<u>\$T0C</u> &Cf	STOC SCD	&AC &SFC	δ _{We}	δAC δC _e	&AC &CD	δ₩ _f δSFC	δ₩ _f δ₩ _e	8CD ₽CD
S.I. Recip	76.	5.2	0.33	0.82	107.	0.48	29.	5.2	0.44	0.27	214.	6.5	0.73
Rotary	64.	4.0	0.23	0.81	96.	0.37	24.	4.6	0.39	0.25	188.	5.3	0.62
Diesel	71.	5.7	0.25	0, 82	101.	0.39	26.	5.0	0.43	0.27	203.	5.6	0.67
Turboprop	66.	5.8	0.29	0.77	121		29.	7.5	0.48		207	7.5	

TOC - Total Ownership Cost, \$
AC - Acquisition Cost, \$
Wf - Weight of Fuel, 1b
Cf - Fuel Cost, \$/1b
CD - Cooling Drag; %A/C Drag

SFC - Specific Fuel Consumption, 1b/HP-Hr

We - Engine Weight, 1b/HP
Ce - Engine Cost, \$/HP
MC - Engine Maintenance Cost, \$/Flight Hr

TABLE All. - SENSITIVITY FOR MISSION 11*, A 8 PLACE EXECUTIVE

W₁ = 1800 1b

H = 45000 ft

V = 380 kts

R = 1700 N.M.

 $W/S = 60 \text{ lb/ft}^2$

ADVANCED TURBOPROP

TOC* = \$460000

AC* = \$471000

 W_f * = 1069 1b

SHP* = 973

	BENEFIT	S REL. TO	ADV. TP		BASELINE ASSUMPTIONS					
	% ATOC	% AAC	% AWF	SHP	SFC	We	Ce	MC		
Very Advanced S.I. Recip With Idealized Turbocharger	13.9	23.4	7.4	461	0.33	1.16	40.00	29.46		
Very Advanced S.I. Recip With 21 000 Ft Critical Turbocharger	1.2	15.3	-0.6	617	0.33	1.16	40.00	41.12		
Advanced Turboprop	0 .	0	0	973	0.373	0.421	40.00	31.13		

SENSITIVITY COEFFICIENTS (% A PER A)

	δTOC δSFC	<u>δTOC</u> δ₩ _e	δTOC δC _e	δTOC δMC	8TOC 8Cf	<u>8T0C</u> 8CD	δAC δSFC	δAC δ₩e	<u>δAC</u> δC _e	<u>&AC</u> &CD	δ₩ _f δSFC	δWf δM _e	δ₩ _₹ δCD
S.I. Recip**	119	8.7	0.38	0.52	125	0.67	53	7.1	0.41	0.40	335	13.6	1.17
	104	28.9	0.66	0.52	122		47	29.9	0.85		306	27.6	

TOC - Total Ownership Cost, \$
AC - Acquisition Cost, \$
Wf - Weight of Fuel, lb
Cf - Fuel Cost, \$/lb
CD - Cooling Drag; % A/C Drag

^{*}Advanced Turboprop Baseline Engine.

^{**}Based on Very Advanced S.I.R. with Idealized Turbocharger.

TABLE A12. - SENSITIVITY FOR MISSION 12, A 4-PLACE HELICOPTER

W, = 800 1b H = 2000 ftV = 100 kts

					
1 980	Recip	TOC* = \$213000	AC* = \$106000	Wf* = 245 16	SHP* = 354

	BENEFITS REL. TO 1980 RECIP.					SSUMPTIONS	S	
	%∆TOC	%△AC	%∆Wf	SHP	SFC	We	Ce	MC
Adv. S.I. Recip	6.9	1.8	16.6	348	.359	1.42	40.00	10.67
Very Adv. S. I. Recip	13.6	4.2	24.8	338	.332	1.20	40.00	10.33
Adv. Rotary	13.8	4.1	14.8	338	.379	1.12	40.00	8.80
Very Adv. Rotary	22.2	7.9	29.2	322	.329	.745	40.00	6.10
Adv. Diesel	15.9	3.8	18.7	339	.358	1.19	40.00	7.22
Very Adv. Diesel	20.0	5.5	29.2	333	.319	1.07	40.00	6.29
Adv. Turboshaft	21.3	13.8	-12.8	261	.526	.476	40.00	3.43

SENSITIVITY COEFFICIENTS (% A PER A)

	δTOC δSFC	&TOC &₩e	δT0C δC _e	<u>∆T0C</u> ∆M C	<u>§TOC</u> &Cf	2013 400	&AC &SFC	δAC δW _e	δAC δC _e	&AC &CD	ó₩ _f &SFC	δWe δWe	<u>&₩f</u> &CD
S.I. Recip	51.	9.5	0.50	1.17	92.		15.4	8.4	0.83		236.	8.3	
Rotary	47.	8.0	0.41	1.17	85.		13.9	7.6	0.79		224.	7.8	
Diesel	49.	8.2	0.43	1.17	88.		14.7	8.0	0.82		233.	6.3	
Turboprop	51.	8.9	0.33	1.17	122.		18.6	8.6	0.64		231.	12.2	

TOC - Total Ownership Cost, \$
AC - Acquisition Cost, \$
Wf - Weight of Fuel, 1b
Cf - Fuel Cost, \$/1b
CD - Cooling Drag; %A/C Drag

TABLE A13. - SENSITIVITY FOR MISSION 13, A 6-PLACE TWIN HELICOPTER

WL = 1200 1b

Recip

27.8

1980

Adv. Turboshaft

H = 2000 ft

TOC* = \$503000

V = 130 kts

R = 500 N.M.

 W_f * = 923 1b

.486

W/S = ---

SHP* = 398

	BENEFI							
	%∆TOC	rs rel. TO 198 <u>%</u> △ac	%∆Wf	SHP	SFC	We	Ce	MC
Adv. S.I. Recip	16.0	7.3	25.8	367	.358	1.41	40.00	22.73
Very Adv. S. I. Recip	23.8	10.9	34.1	352	.331	1.18	40.00	21.63
dv. Rotary	23.3	10.4	24.7	1353	.378	1.10	40.00	18.44
/ery Adv. Rotary	32.8	15.8	38.6	330	.329	.738	40.00	12.50
Adv. Diesel	25.5	10.2	28.5	358	.357	1.17	40.00	15.10
/ery Adv. Diesel	30.2	12.8	38.0	344	.319	1.06	40.00	13.00

AC* = \$246000

SENSITIVITY COEFFICIENTS (% A PER A)

328

7.1

			•										
	&TOC &SFC	<u>δΤΟC</u> δWe	გтос გсе	STOC SMC	&TOC &Cf	\$TOC \$CD	&AC &SFC	δAC δW _e	δAC_ δC _e	&AC &CD	SFC SSFC	δ₩ _f	PCD PCD
S.I. Recip	66.	11.6	0.44	0.50	119.		32.1	11.0	0.75		216.	8.9	
Rotary	58.	9.6	0.36	0.50	104.		28.3	9.8	0.71		202.	8.2	
Diesel	61.	10.3	0.37	0.50	110.		29.7	10.5	0.73		209.	8.3	7-
Turboprop	69.	14.1	0.35	0.50	166.		41.3	14.8	0.70		218.	15.7	

TOC - Total Ownership Cost, \$
AC - Acquisition Cost, \$
Wf - Weight of Fuel, 1b
Cf - Fuel Cost, \$/1b
CD - Cooling Drag; %A/C Drag

14.5

SFC - Specific Fuel Consumption, 1b/HP-Hr
We - Engine Weight, 1b/HP
Ce - Engine Cost, \$/HP

8.87

40.00

.488

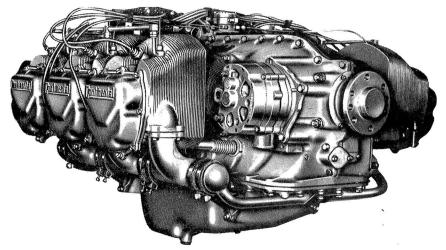
MC - Engine Maintenance Cost, \$/Flight Hr

TABLE A14. - ESTIMATED AND ACTUAL VALUES OF MISSION 10 AIRCRAFT
IMPROVEMENTS FOR VERY ADVANCED TECHNOLOGY ENGINES. ESTIMATES

DERIVED FROM ADVANCED TECHNOLOGY BASELINE VALUES

PLUS SENSITIVITY DATA OF TABLE A10

	Estimated Value	Actual Value
S.I.R. % ATOC	28.2	26.1
S.I.R. % AAC	10.0	10.8
S.I.R. % AWf	38.9	39.2
Diesel % ATOC	31.0	30.9
Diesel % ∆AC	10.4	11.0
Diesel % AW _f	38.8	39.7
Rotary % ATOC	35.6	35.6
Rotary % AAC	14.9	15.4
Rotary % AW _f	44.2	45.6



Current Technology

- Nat. aspir. below 10 000 ft
- Turbocharged over 10 000 ft
- Homogeneous charge
- AvGAS
- Cooling drag 10% of total A/C
 ◆50% cooling drag reduction

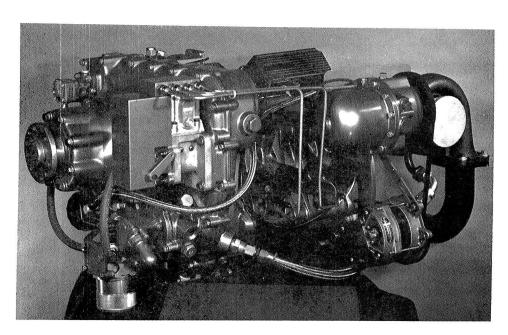
Advanced Technology

- Turbocompound all altitudes
- Lean-burn
- Homogeneous charge
- AvGAS

Very advanced technology

- Turbocompound all altitudes
- Stratified charge
- Multifuel
- •65% cooling drag reduction

Figure 1. - Design features for spark-ignited reciprocating (SIR) engine. All designs presented are four-stroke with horizontally opposed cylinders.



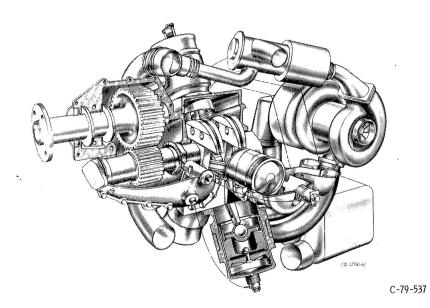
Advanced Technology

- · Stratified charge
- Multifuel capability
- Turbocharged
- Liquid cooled (65% drag reduction)
- Conventional apex drag

Very Advanced Technology

- Stratified charge
- Multifuel capability
- VAT turbocharged/pressure compounded
- Liquid cooled (zero cooling drag)
- Retracting apex seals

Figure 2. - Design features for advanced rotary engines.



Advanced Technology

- Radial design
- Two-stroke cycle
- Limited cooling (50% drag reduction)
- Turbocharged (7.25:1 P/P at 25 000 ft)
- Conventional combustor in T. C. loop
- Conventional Jubrication

Very Advanced Technology

- Radial design
- Two-stroke cycle
- Limited cooling (65% drag reduction)
- Turbocharged (9:1 P/P at 25 000 ft)
- Catalytic combustor in T. C. loop
- Synthetic oil

Figure 3. - Design features for lightweight diesel engines.

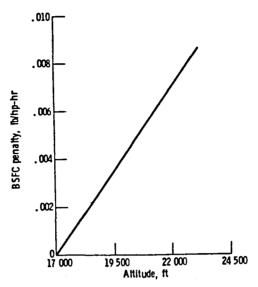


Figure 4. - Diesel BSFC penalty resulting from fuel burned in the turbocharger loop.

- LOW-COST GATE TECHNOLOGY (40% COST REDUCTION)
- COMMON CORE ENGINE FAMILY E. G.:

9:1 P/P (SHP < 300) 12:1 P/P (SHP \geq 300)

TURBINE R. I. T. 2140° F (CRUISE)

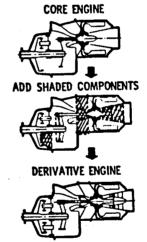


Figure 5. - Design features of advanced turbine engines.

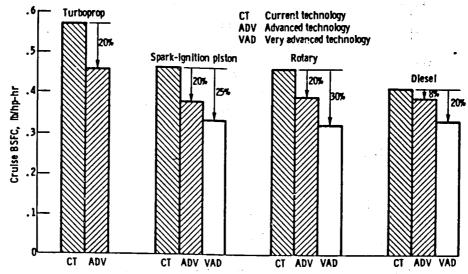


Figure 6. - Projected BSFC improvements for advanced engines at 350 maximum rated power. Flight conditions are 25 000 foot attitude and 250 knots and includes pressurization and auxiliary power penalties.

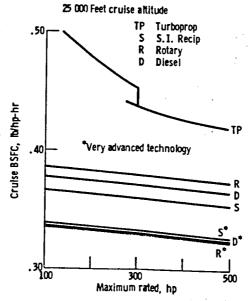


Figure 7. - BSFC size effects for the advanced engines.

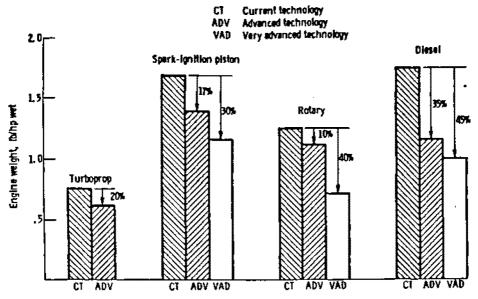


Figure 8. - Projected engine weight reduction for the advanced engines at 350 maximum rated power.

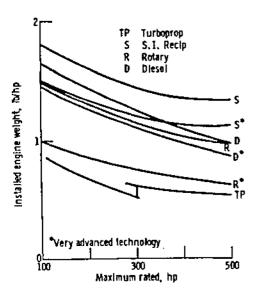


Figure 9. - Effect of size on engine weight for the advanced engines.

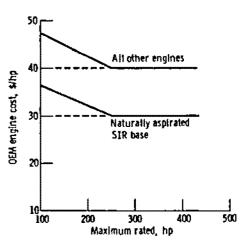


Figure 10. - Assumed engine cost (1977s).

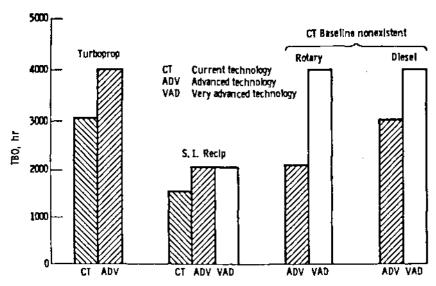


Figure 11. - Projected time between overhap! (TBO) for advanced engines at 350 maximum rated power.

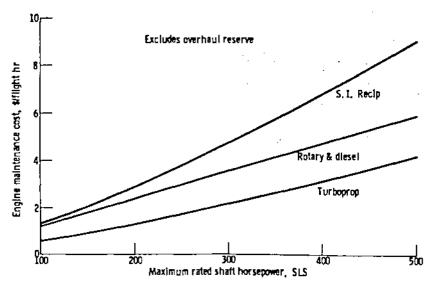


Figure 12, - Assumed engine maintenance cost,

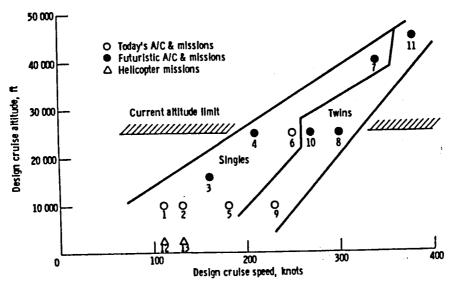


Figure 13. - Cruise speed and attitude spectrum considered.

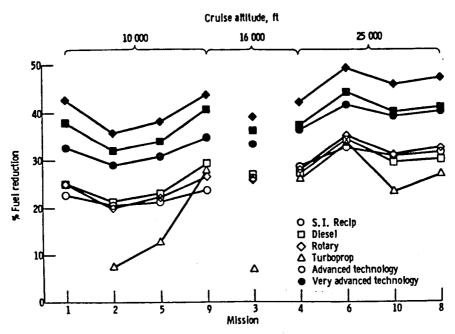


Figure 14. - Mission fuel reduction potential of advanced engines.

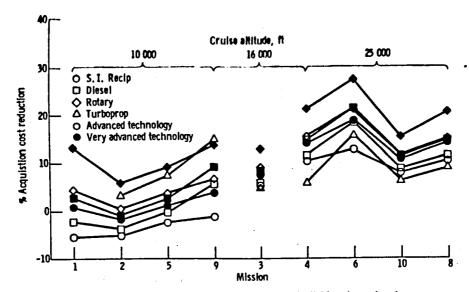


Figure 15. - Aircraft acquisition cost reduction potential for advanced engine.

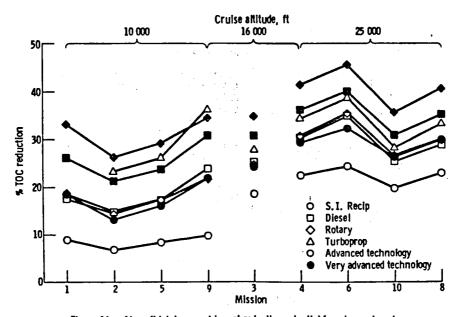


Figure 16. - Aircraft total ownership cost reduction potential for advanced engines.

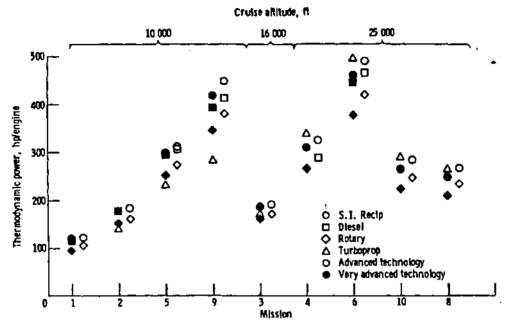


Figure 17, - Horsepower requirement of the advanced engines,

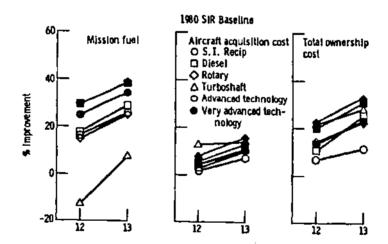


Figure 18. - Hellcopter improvement potential,

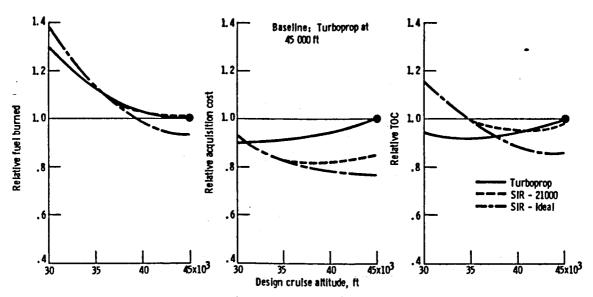


Figure 19. - Effect of high attitude on forecasted aircraft improvements. Mission 11 &-place executive twin, 380 knots, 1700 n.m.).

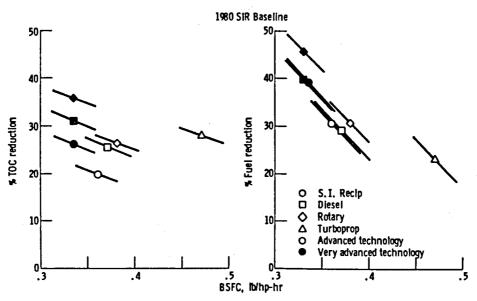


Figure 20. - Effect of varying engine BSFC on TOC and mission fuel. Mission 10 (6 place business twin).

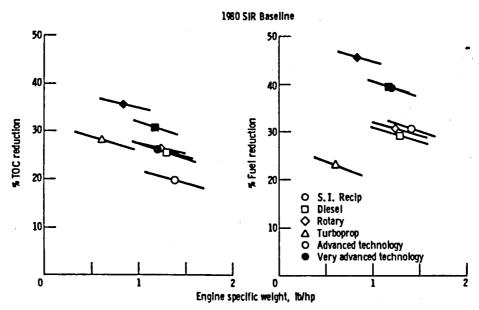


Figure 21. - Effect of varying engine installed specific weight on TOC and mission fuel reduction potential. Mission 10 (6 place business twin),

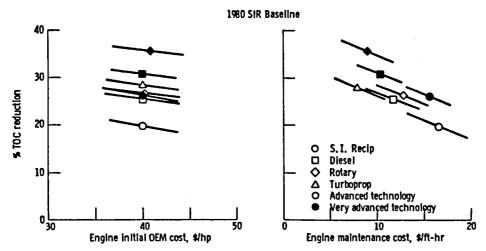
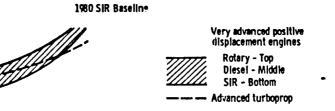
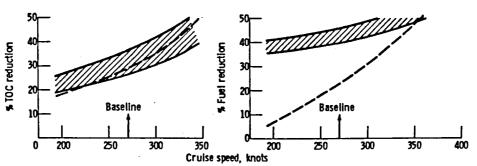


Figure 22. - Effect of varying engine OEM and maintenance cost on TOC. Mission 10 (6 place business twin)





Acquisition cost reduction

Figure 23. - Effect of cruise speed on forecasted aircraft improvements. Mission 10 (6 place business twin).

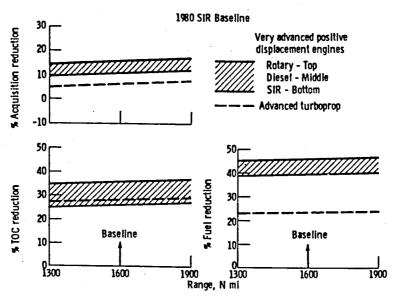


Figure 24. - Effect of range on forecasted aircraft improvements. Mission 10 (6 place business twin).

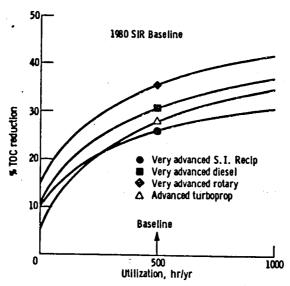


Figure 25. - Effect of aircraft utilization on aircraft improvements. Mission 10. (6 place business twin).

					
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